

## Technical Information | Article No.: XEXX396



**Adhere to the manufacturer's instructions.  
PPE must be used as required.**



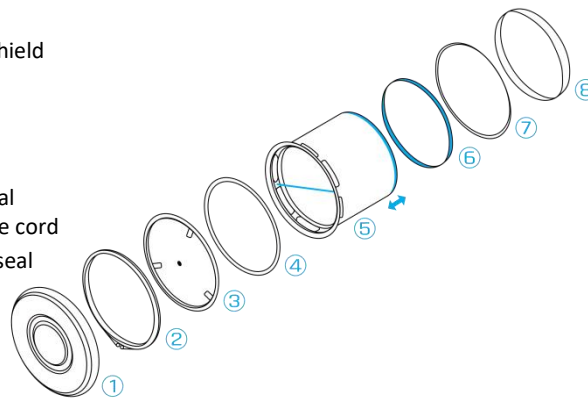
### Deviations/changes compared to the OE



The diesel particulate filter with the above article no. (suitable for DAF) may be around 7 mm longer than the one currently fitted in the vehicle.

The filter made by the OE manufacturer has a circumferential fabric seal that protects the ceramic core. As the core is now protected by the elongated filter housing, the seal is no longer required. The filter handle may be straight or S-shaped in design. The supplied seal (6) has been redesigned. It is thinner yet also more robust, making it easier to install. The EMINOX DPF has been tested and certified for use in DAF exhaust systems.

1. Heat shield
2. Clamp
3. Cover
4. Seal
5. DPF
6. Flat seal
7. Silicone cord
8. Mesh seal



### Removing the particulate filter



- 1.1 Remove mounted parts so that the cover of the particulate filter is freely accessible.  
It may be helpful to turn the vehicle wheel.

- 1.2 Remove the heat shield


- 1.3 Mark the position of the clamp. Next, release the clamp and remove it along with the cover and seal.

- 1.4 Remove the particulate filter. It should be possible to pull the filter out by hand.



**Attention:** The core of the particulate filter is made of ceramic material and is fragile!  
Handle with care!

**This section only applicable for Exchange Units: Unpack and pack the filter**

2.1	Take the new particulate filter, clamp, and seals out of the packaging and fit the supplied seals in the same position as the ones used for the removed filter (refer to diagram on page 1).	
2.2	Place the removed particulate filter in the supplied bag <u>without</u> the clamp and seals and pack it safely for dispatch in a cardboard box.  Dispose of the used clamp and seals correctly.	

**Fitting the particulate filter**

3.1	Clean the contact/sealing surfaces.
3.2	Install the new particulate filter. Pay attention to the tightening torques. Clamp: 20 Nm, heat shield: 5 Nm
3.3	Refit the mounted parts in reverse order.

**Garage PC tasks**

4.1	Once the <i>Fit new particulate filter</i> procedure has been completed, reset the DPF system using the DAF DAVIE software.  (The menu item may have a different name in third-party software).
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